

CHAPTER 7

WATER SYSTEM STANDARDS

7.1 GENERAL

- A. The standards established by this chapter are intended to represent the minimum standards for the design and construction of water system facilities. Greater or lesser requirements may be mandated by the City due to localized conditions. Extensions, connections or modifications to the existing system shall be in compliance with the requirements of the State Department of Health and the Department of Ecology as applicable.
- B. Off-site improvements to the existing system may be warranted based on (1) the condition and capacity of the existing water system and (2) impacts caused by the proposed development. These off-site improvements (in addition to “on-site improvements”) shall be completed as determined by the Public Works Superintendent to mitigate impacts caused by the development.
- C. All water mains shall have a capacity at least 150% of the expected maximum size required for the development.
- D. All water systems shall have telemetry satisfactory to the Public Works Superintendent on all associated lines, tanks, reservoirs, pumps, valves, and associated vaults and buildings for sampling and monitoring those items such as chlorination, turbidity, pressure, levels, flow, and status, which may be required by the Public Works Superintendent.
- E. All water booster pump stations shall be equipped with on-site auxiliary power capability sufficient to ensure the station is operable during a power outage.
- F. Every principal use and every lot within a subdivision or in any existing plat must be served by a water supply system that:
 - 1. Is adequate to accommodate the reasonable needs of the use or subdivision lot; and
 - 2. Complies with all laws of the Washington State Department of Health and all City ordinances.
- G. The following criteria must be met, unless otherwise waived by the City Engineer, before water facilities are conveyed to the City.

1. A public utility easement of adequate dimensions must be concurrently granted to the City.
2. The facilities must be inspected for conformance with the standards specified in the most current edition of the Department of Health Water System Design Manual and the facilities meet bacteriological testing.
3. The applicant has paid all required fees.
4. A maintenance bond to cover the cost of replacing or repairing the improvements and to warrant against defects in labor and material and against any damage or defects caused by construction activity on the site for a period of two years from acceptance of the improvement by the City.

7.2 DESIGN STANDARDS

- A. The design of water system improvements shall depend on their type and local site conditions. The design elements of water system improvements shall conform to the standards as set forth in this Chapter.
- B. Detailed plans which provide the locations, size, and type of the proposed water system and points of connection shall be submitted for the City's review. These plans shall be separate from sewer plans.
- C. Project plans shall have a horizontal scale of not more than 50 feet to the inch. Plans shall show:
 1. Locations of streets, right-of-ways, existing utilities, and water system facilities;
 2. Ground surface, pipe type and size, water valves, and hydrants stationing;
 3. All known existing structures, both above and below ground, which might interfere with the proposed construction, particularly sewer lines, gas mains, storm drains, telephone lines, television cables, and overhead and underground power lines; and
 4. All utility easements, and applicable County recording number(s).Computations and other data used for design of the water system shall be submitted to the City for approval.
- D. The water system facilities shall be constructed in conformance with the current version of the WSDOT/APWA Standard Specifications for Road, Bridge, & Municipal Construction and current amendments thereto, and State of Washington Department of Health Water System Design Manual, revised as to form to make reference to Local Governments and as modified by the City's requirements and standards.
- E. Material and installation specifications shall contain appropriate requirements that have been established by the industry in its technical publications, such as ASTM, AWWA, WPCF, and APWA standards. Requirements shall be set forth in the

specifications for the pipe and methods of bedding and backfilling so as not to damage the pipe or its joints.

- F. Except as otherwise noted herein, all work shall be accomplished as recommended in applicable American Water Works Association (AWWA) Standards, and according to the recommendations of the manufacturer of the material or equipment concerned.
- G. The location of the water mains, valves, hydrants, and principal fittings including modifications shall be staked by the Developer. No deviation shall be made from the required line or grade. The Contractor shall verify and protect all underground and surface utilities encountered during the progress of this work.
- H. Prior to final inspection, all pipelines shall be tested and disinfected.
- I. Before acceptance of the water system by the City, all pipes, assemblies, and other appurtenances shall be cleaned of all debris and foreign material. After all other work is completed and before final acceptance, the entire roadway, including the roadbed, planting, sidewalk areas, shoulders, driveways, alley and side street approaches, slopes, ditches, utility trenches, and construction areas shall be neatly finished to the lines, grades and cross sections for a new roadway consistent with the original section.
- J. The Developer shall be required, upon completion of the work and prior to acceptance by the City, to furnish the City with a written guarantee covering all material and workmanship for a period of three years after the date of final acceptance and he shall make all necessary repairs during that period at his own expense, if such repairs are necessitated as the result of furnishing poor materials and/or workmanship. The Developer shall obtain warranties from the contractors, subcontractors and suppliers of material or equipment where such warranties are required and shall deliver copies to the City upon completion of the work.

7.3 GENERAL REQUIREMENTS

- A. Prior to construction, the Contractor shall schedule a pre-construction meeting with the Public Works Superintendent, stakeholders, and all other interested parties.
- B. Work shall be performed only by contractors experienced in laying public water mains.

- C. Prior to any work being performed, the Contractor shall contact the Public Works Superintendent to set forth his proposed work schedule.
- D. Contractor shall obtain approval of materials to be used from the Public Works Superintendent prior to ordering of materials.
- E. Water mains shall be laid only in dedicated street, rights-of-ways or easements shown on preliminary plats or which have been granted to the City. A street is normally not considered dedicated until the plat which created it has been officially filed with the County Auditor.
- F. All water main distribution pipeline construction shall have a minimum 36" cover from finished grade and 42-inch cover over transmission mains (Standard Detail W1). Mains shall generally be located parallel to and 10 feet northerly or easterly of street centerline. Water mains shall be extended to the far property line(s) of the property being served. Off-site extensions may be required to hydraulically loop existing and new systems. Oversizing of water mains may be required to be installed per City's current Water System Plan.
- G. Minimum distance between sewer and water lines shall be 10 feet horizontally and 1 foot vertically. Refer to Standard Detail G4 for requirements regarding utility separation and crossing.
- H. Water main pie and service connections shall be a minimum of 10 feet away from building foundations and/or roof lines.
- I. Air relief valves are required at high points in water lines. Air relief valves shall be installed in accordance with Standard Detail W9.
- J. Fire hydrants are generally required approximately every 600 feet in residential areas, and every 300 feet in commercial areas. However, fire hydrants shall be furnished and installed at all locations as specifically mandated by the local fire marshall and/or per City Building Code. Refer to Standard Details W2 and W4 for information regarding fire hydrant installation.
- K. Fire hydrants on dead end streets and roads shall be located within approximately 300 feet from the frontage center of the farthest lot. Distances required herein shall be measured linearly along street or road.
- L. Pipes connecting hydrants to mains shall be at least 6 inch in diameter and be less than 17 feet in length.
- M. Dead end lines are not permitted except where the Developer can demonstrate to the City's satisfaction that it would be impractical to extend the line at a future date. Water mains on platted cul-de-sacs shall extend to the plat line beyond the

cul-de-sac to neighboring property for a convenient future connection, and extended off-site to create a hydraulic loop, or, as minimum, have a four (4") inch blow off assembly installed at the termination point (Standard Detail W7).

- N. All materials shall be new and undamaged.
- O. Unless otherwise approved or required by the Public Works Superintendent, the water main shall be HDPE or C-900 PVC. Ductile iron pipe may be appropriate in special circumstances and must receive specific approval from the Public Works Superintendent. The minimum nominal size for water mains shall be 8 inches, unless otherwise approved/required by City.

EXCEPTION: 6-inch hydrant spools and pipelines located beneath rock or retaining walls shall be Class 53 ductile iron.
- P. Fittings shall be compatible with HDPE, C-900 PVC, and ductile iron as appropriate. Ductile iron fittings shall be cement-lined.
- Q. Provide bends in field to suit construction and in accordance with pipe manufacturer's recommendations so as not to exceed allowable deflection at pipe joints.
- R. Provide thrust blocking and/or restrained joints at all fittings and bends in accordance with the City standards and conditions (Standard Details G2 and G3). Blocking is to be designed by Developer's Engineer.
- S. Provide anchor blocking at all up-thrust vertical bends in accordance with City standards (Standard Detail G1). Blocking is to be designed by Developer's Engineer.
- T. Water valves shall be located in clusters when possible and shall be located so that each leg of the main line system can be isolated separately.
- U. All water valve marker posts shall be painted blue and marked with the distance to valve being referenced (Standard Detail W14).
- V. Residential water service pipe shall be one-inch diameter copper or PE pipe (no joints beneath pavement areas), meeting or exceed ASTM D2239, SDR-7 as manufactured by Driscopipe (CL 200), or City approved equal (Standard Details W10A and W10B).

- W. Minimum size service lines between the water main and the water meter shall be 1 inch unless otherwise specified (W-D8). All service lines shall be the minimum size otherwise specified by the Uniform Plumbing Code in accordance with fixture units, unless otherwise specified.
- X. Meter services and meter boxes shall be set to final grade and all adjustments shall be made prior to final pressure testing of the system, centerline of service inlets shall be located to match bottom elevation of meter box in such a manner that meter inlet and outlet will be the same elevation as bottom of meter box. Refer to Standard Details 10A and 10B for required materials and installation information for water services 1" and smaller, Standard Details 11A and 11B for water 1-1/2" and 2". Refer to Standard Details W12A and W12B for required materials and installation information for water services 3" and larger.
- Y. All water services shall end within road right-of-way or easements.
- Z. All meters shall be installed by the City, and the Developer shall pay the current meter installation charge.
- AA. All meters shall be compatible with the radio-read meter system used by the City.
- BB. Contractor shall install water sampling stations. Contractor shall furnish the location of water sample stations to City Utilities Department. One station is required for development in size of 1 to 10 lots. One additional station is required for each additional 50 lots or portions thereof.
- CC. All new buildings and residences shall include in their water service a suitable pressure reducing valve to protect the plumbing from excessive pressures, unless waived on the application form of the City. Refer to Standard Detail W18A for installation requirements for pressure reducing stations.
- DD. All new construction shall comply with the "Accepted Procedure and Practice in Cross Connection Control Manual" as published by the Pacific Northwest Section of the American Water Works Committee", November 1995, Sixth Edition, and current amendments thereto. A copy of such is available for review at the City office. Where required, backflow and cross-control devices will be installed.
- EE. Cut in connections shall not be made on Fridays, holidays or weekends. All tapping sleeves and tapping valves shall be pressure tested prior to making connection to existing mains.
- FF. Contractor shall notify the Public Works Superintendent and obtain approval from him prior to any water shut-off or turn-on, affecting the water system, a minimum of 48 hours in advance.

- GG. Biological test samples will be taken by the City and paid for by the contractor.
- HH. All water mains and appurtenances shall be hydrostatically tested at 200 psi in accordance with City Standards.
- II. Resilient seated wedge gate valves shall be used for 10-inch mains and smaller. Butterfly valves shall be used for mains greater than 10 inches.
- JJ. Road restoration shall be in accordance with City, County and State design and construction standards, as may be applicable. Developer and Contractor shall become familiar with all City, County and State conditions of required permits, and shall adhere to all conditions and requirements.

7.4 MATERIALS

A. Water Mains & Fittings

- 1. Water mains to be installed shall be HDPE or if approved by the Public Works Superintendent, C-900 PVC. Under special circumstances the Public Works Superintendent may approve the limited use of ductile iron of an appropriate class.

B. HDPE Pipe and Fittings

- 1. HDPE pipe for water mains shall be manufactured from PE 3408.3608 resin conforming to ASTM D3350. 4" and greater pipe shall be IPS/DIPS, DR9 conforming to ASTM F714, AWWA C906, NSF. ½" through 3" pipe shall be IPS, DR9, conforming to D3035, AWWA C901, NFS.
- 2. All HDPE molded fittings and fabricated fittings shall be fully pressure rated to match the pipe DR pressure rating to which they are made. All fittings shall be molded or fabricated by the manufacturer. No Contractor fabricated fittings shall be used unless approved by the City.
- 3. The manufacture of the HDPE pipe shall supply all HDPE fittings and accessories as well as any adapters and/or specials required to perform the work.
- 4. All fittings shall be installed using butt-fused fittings, thermo-fused fittings/couplings, or flanged adapters and must be approved by the City.
- 5. All transition from HDPE pipe to ductile iron or PVC shall be made per the approval of the City and per the HDPE pipe manufacturer's recommendations and specifications. A molded flange connector adapter

within a carbon steel back-up ring assembly shall be used for pie type transitions. Ductile iron back-up rings shall mate with cast iron flanges per ANSI B16.1. A 316 stainless steel back-up ring shall mate with a 316 stainless steel flange per ANSI B16.1.

C. PVC Pipe and Fittings

1. PVC pipe for water mains shall C-900 be made from material conforming to ASTM C1784. The pipe shall be DR 18 and conform to ANSI/AWWA C900 specification, with gaskets meeting ASTM F477 and joints in compliance with ASTM D3139. Pipe joints shall be gasketed. Solvent-cement joints are not acceptable.
2. PVC Schedule 80 fittings shall conform to ASTM D 2467. PVC Schedule 80 threaded fittings shall conform to ASTM D 2464. Pipe and fittings shall be manufactured as a system and be the product of one manufacturer. Pipe and fittings shall conform to National Sanitation Foundation (NSF) Standard 61 or the health effects portion of NSF Standard 14.

D. Ductile Iron Pipe and Fittings:

1. If approved, ductile iron pipe shall conform to ANSI/AWWA C151/A21.51-91 Standards, and current amendments thereto, except the ductile iron pipe shall be thickness Class 52 for 4" through 14" diameter pipe (except for 6-inch hydrant spools which shall be Cl. 53) and Class 50 for 16" and larger. Grade of iron shall be a minimum of 60-42-10. The pipe shall be cement lined to a minimum thickness of 1/16", and the exterior shall be coated with an asphaltic coating. Each length shall be plainly marked with the manufacturer's identification, year case, thickness, class of pipe and weight.
2. If approved, ductile iron joints shall be mechanical joint or push-on type, employing a single gasket, such as "Tyton", except where otherwise calling for flanged ends. Bolts furnished for mechanical joint pipe and fittings shall be high strength ductile iron, with a minimum tensile strength of 50,000 psi.
3. If approved, restrained ductile iron joint pipe, where shown on the plans shall be push-on joint pipe with "Fast Tight" gaskets as furnished by U.S. Pipe or equal for 12" diameter and smaller pipe and "TR FLEX" as furnished by U.S. Pipe or equal for 16" and 24" diameter pipes. The restrained joint pipe shall meet all other requirements of the non-restrained pipe.

4. All ductile iron fittings shall be short-bodied and comply with applicable ANSI/AWWA C110 or C153 Standards for 350 psi pressure rating for mechanical joint fittings and 250 psi pressure rating for flanged fittings. All fittings shall be lined and either mechanical joint or flanged, as indicated on the plans.
- E. All pipe shall be jointed by the manufacturer's standard coupling, be all of one manufacturer, and be carefully installed in complete compliance with the manufacturer's recommendations.
- F. Joints shall be "made up" in accordance with the manufacturer's recommendations. Standard joint materials, including rubber ring gaskets, shall be furnished with the pipe. Material shall be suitable for the specified pipe size and pressures.
- G. Fittings in areas shown on the plans for restrained joints shall be mechanical joint fittings with a mechanical joint restraint device. The mechanical joint restraint device shall have a working pressure of at least 250 psi with a minimum safety factor of 2:1 and shall be City approved.
- H. The pipe and fittings shall be inspected for defects and prepped prior to installation. HDPE and PVC piping shall be wiped clean. If ductile iron has been approved, all lumps, blisters and excess coal tar coating shall be removed from the bell and spigot end of each pipe, and the outside of the spigot and the inside of the bell shall be wire-brushed and wiped clean and dry, and free from oil and grease before the pipe is laid.
- I. Every precaution shall be taken to prevent foreign material from entering the pipe while it is being placed in the line. After placing a length of pipe in the trench, the spigot end shall be centered in the bell and pipe forced home and brought to correct line and grade. The pipe shall be secured in place with select backfill tamped under it. Precaution shall be taken to prevent dirt from entering the joint space. At times when pipe laying is not in progress, the open ends of pipe shall be closed by a water-tight plug. If water is in the trench when work resumes, the seal shall remain in place until the trench is pumped completely dry. No pipe shall be laid in water or when trench conditions are unsuitable.

- J. The cutting of pipe for inserting fittings or closure pieces shall be done in a neat and workmanlike manner, without damage to the pipe or lining, and so as to leave a smooth end at right angles to the axis of the pipe. Pipe shall be laid with bell ends facing in the direction of the laying, unless directed otherwise by the City. Wherever it is necessary to deflect pipe from a straight line, the amount of deflection allowed shall not exceed pipe manufacturer's recommendations.
- K. For connection of mechanical joints, the socket, plain end of each pipe and gasket shall be cleaned of dirt before jointing, and shall be jointed according to manufacturer's directions. Bolts shall be tightened alternately at top, bottom and sides, so pressure on gasket is even.
- L. For connection of "Tyton" joints, the jointing shall be done according to manufacturer's recommendations, with special care used in cleaning gasket seat to prevent any dirt or sand from getting between the gasket and pipe. Lubricant to be used on the gasket shall be non-toxic and free from contamination. When a pipe length is cut, the outer edge of the cut shall be beveled with a file to prevent injury to the gasket during jointing.
- M. Valves, fittings, plugs and caps shall be set and jointed to pipe in the manner as required. All dead ends on new mains shall be closed with dead end M.J. caps and thrust blocks.
- N. Fittings shall be "blocked" with poured-in-place concrete, with a firm minimum bearing against an undisturbed earth wall per Standard Detail G2 or Standard Detail G3. Thrust blocks shall be poured as soon as possible after setting the fittings in place to allow the concrete to "set" before applying the pressure test. The concrete thrust blocks shall be in place before beginning the pressure test. Anchor blocks shall be allowed to set sufficiently to develop the necessary bond strength between the reinforcing rods and the concrete anchor before beginning the pressure test.
- O. All of the new piping, valves and blocking shall have been installed, disinfected and tested up to the point of cutting into existing lines before the crossover is made. The crossover to the existing system shall be in full readiness, including the cut and sized specials. Forty-eight (48) hour notice shall be given the City in advance of the planned "cut-ins".
- P. Valves
 - 1. All valves larger than 10" shall generally be furnished and installed as butterfly valves. All valves 10" and smaller shall generally be furnished and installed as resilient seat gate valves.

Q. Resilient-Seated Gate Valves.

1. All gate valves shall conform to ANSI/AWWA C509-87 Standards for resilient-seated, high strength, bronze stemmed gate valves. The valves shall be iron-bodied, iron disk completely encapsulated with polyurethane rubber and bronze, non-rising stem with "O" ring seals. The polyurethane sealing rubber shall be fusion bonded to the wedge to meet ASTM tests for rubber to metal bond ASTM D429. The valves shall open counter-clockwise and be furnished with 2-inch square operating nuts except valves in vaults shall be furnished with handwheels. All surfaces, interior and exterior shall be fusion bonded epoxy coated, acceptable for potable water.
2. For applications with working pressure above 175 psi, a ductile iron valve rated as 250 psi or higher shall be used.
3. The valves shall be set with stems vertical. The axis of the valve box shall be common with the axis projected off the valve stem. The tops of the adjustable valve boxes shall be set to the existing or established grade, whichever is applicable.
4. Valves shall be Dresser, M&H, Waterous, or Mueller.

R. Butterfly Valves.

1. Butterfly valves shall be ductile iron body of the tight closing rubber seat type with rubber seat either bonded to the body or mechanically retained in the body with no fasteners or retaining hardware in the flowstream. The valves shall meet the full requirements of AWWA C504, Class 150B except the valves shall be able to withstand 200 psi differential pressure without leakage. The valves may have rubber seats mechanically affixed to the valve vane. Where threaded fasteners are used, the fasteners shall be retained with a locking wire or equivalent provision to prevent loosening. Rubber seats attached to the valve vane shall be equipped with stainless steel seat ring integral with the body, and the body internal surfaces shall be epoxy coated to prevent tuberculations buildup, which might damage the disc-mounted rubber seat.
2. No metal-to-metal sealing surfaces shall be permitted. The valves shall be bubble-tight at rated pressures with flow in either direction, and shall be satisfactory for applications involving valve operations after long periods of inactivity. Valve discs shall rotate ninety (90) degrees from the full open position to the tight shut position. The valve shall be Henry Pratt Company "Groundhog", or owner approved equal.

S. Tapping Sleeves & Tapping Valves

1. Connections to existing water mains typically shall be wet taps through a tapping tee and tapping valve and shall be made by a city approved contractor. The tapping sleeves shall be rated for a working pressure of 250 psi minimum and furnished complete with joint accessories. Refer to Standard Detail W5 for detailed information regarding tapping sleeves.
2. Size-on-size tapping sleeves shall be stainless steel. Stainless steel sleeves only shall be used on AC pipe. Ductile iron tapping tees shall be allowed if tap is at least 2" smaller in diameter than the existing water main.
3. Cut in connections shall not be made on Fridays, holidays or weekends.
4. All tapping sleeves and tapping valves shall be pressure tested to a minimum of 200 psi prior to making connection to existing mains.

T. Pressure Reducing and Relief Valves.

1. Pressure reducing valves in the water service pipe are required when street main pressure exceeds 80 psi, as follows:
2. When street main pressure exceeds 80 psi, an approved pressure reducing valve with an approved pressure relief device shall be installed in the water service pipe near its entrance to the building to reduce the pressure to 80 psi or lower, except where the water service pipe supplies water directly to a water-pressure boost system, an elevated water gravity tank, or to pumps provided in connection with a hydro pneumatic or elevated gravity water-supply tank system. Pressure at any fixture shall be limited to no more than 80 psi under no-flow conditions. Refer to Standard Details W18A and W18B – Pressure Reducing Stations.

U. All Valves

1. All valves with operating nuts located more than 42" below finished grade shall be equipped with extension stems to bring the operating nut to within 18" of the finished grade. Cast iron or PVC adjustable valve boxes shall be provided for all valves.
2. At the top of the extension stem, there shall be a two-inch (2") standard operating nut, complete with a centering flange that closely fits the five-inch (5") pipe encasement of the extension stem. The valve box shall be

set in a telescoping fashion around the five-inch (5") pipe cut to the correct length to allow future adjustment up or down.

V. Fire Hydrants

1. All fire hydrants shall be Mueller Super Centurion – 250, Model A-421 in conformance with AWWA Standard Specification C-502. Each hydrant shall be equipped with one (1) 4-1/2" and two (2) 2-1/2" hose ports with permanent Storz hydrant adaptor and Storz blind cap. Refer to Standard Detail W-D2 for fire hydrant details.
2. The hydrant shall be prime coated with Steelcote SR53 Heavy Duty brush type enamel. Top coat shall be two coats of Sherwin/Williams blue industrial enamel (#B54W101) or Krylon Industrial Rust Tough blue enamel.
3. A blue reflective pavement marker shall be furnished and installed 6 to 12 inches off center on the hydrant side of the road adjacent to the hydrant.
4. The holding spools between the gate valve and fire hydrant shall be made from six-inch (6") Class 52 ductile iron pipe, 3 foot minimum length and 17 foot maximum length without restrained joints.

W. Blow-offs & Air Relief Assemblies

1. Two (2") or Four (4") inch blowoff assemblies shall be installed at the terminus of all dead end water mains (Standard Detail W-D7). Blowoffs utilized by the Contractor for flushing the water main shall be sufficient size to obtain 2.5 feet per second velocity in the main. Temporary blow-offs shall be removed and replaced with a suitably sized watertight brass plug.
2. Two (2") inch air and vacuum release valves shall be installed at principal high points in the system (Standard Detail W-D4 and Standard Detail W-D5).
3. The installation of these items shall include connection piping, gate valve, valve box, and all accessories. Valve markers shall be installed.

X. Water Sampling Station

1. One water sampling station shall be provided to the City for each development in size of 1 to 10 lots. One additional sampling station shall be provided for each additional 50 lots or portion thereof. The water

sampling station shall be furnished and installed at a location as determined by the Public Works Superintendent.

7.5 WATER PIPE TESTING & DISINFECTING

- A. A water hydrant meter shall be required and procured from the City for all water utilized for flushing pipelines. All pumps, gauges, plugs, saddles, corporation stops, miscellaneous hose and piping, and measuring equipment necessary for performing the test shall be furnished, installed and operated by the Contractor.
- B. Feed for the pump shall be from a barrel or other container within the actual amount of "makeup" water, so that it can be measured periodically during the test period.
- C. The pipeline shall be backfilled sufficiently to prevent movement of the pipe under pressure. All thrust blocks shall be in place and time allowed for the concrete to cure before testing. Where permanent blocking is not required, the Contractor shall furnish and install temporary blocking.
- D. As soon as pipe is secured against movement under pressure, it may be filled with water. Satisfactory performance of all valves shall be checked while the line is filling.
- E. Contractor shall preflush all water mains after water has remained in the main for 24 hours and before pressure testing the main.
- F. After the pipe is filled and all air expelled, it shall be pumped to a test pressure of 250 psi, and this pressure shall be maintained for a period of not less than thirty (30) minutes to insure the integrity of the thrust and anchor blocks. **The contractor/developer is cautioned regarding pressure limitations on butterfly valves.** All tests shall be made with the hydrant auxiliary gate valves open and pressure against the hydrant valve. Hydrostatic tests shall be performed on every complete section of water main between two valves, and each valve shall withstand the same test pressure as the pipe with no pressure active in the section of pipe beyond the closed valve.
- G. In addition to the hydrostatic pressure test, a leakage test shall be conducted on the pipeline. The leakage test shall be conducted at 150 psi for a period of not less than one (1) hour. The quantity of water lost from the main shall not exceed the number of gallons per hour determined by the formula:

$$L = \frac{ND(P)^{0.5}}{7,400}$$

in which

L = Allowable leakage, gallons/hour
N = Number of joints in the length of pipeline tested
D = Nominal diameter of the pipe in inches
P = Average test pressure during the leakage test, psi

- H. Defective materials or workmanship, discovered as a result of the tests, shall be replaced by the Contractor at the Contractor's expense. Whenever it is necessary to replace defective material or correct the workmanship, the tests shall be re-run at the Contractor's expense until a satisfactory test is obtained.
- I. As sections of pipe are constructed and before pipelines are placed in service, they shall be sterilized in conformance with the requirements of the State of Washington Department of Health Services.
- J. The Contractor shall be responsible for flushing all water mains prior to water samples being acquired. The water mains shall be flushed at a rate to provide a minimum 2.5 feet per second velocity in the main.
- K. In all disinfection processes, the Contractor shall take particular care in flushing and wasting the chlorinated water from the mains to assure that the flushed and chlorinated water does no physical or environmental damage to property, streams, storm sewers or any waterways. The Contractor shall chemically or otherwise treat the chlorinated water to prevent damage to the affected environment, particularly aquatic and fish life of receiving streams.
- L. Chlorine shall be applied in one of the following manners, listed in order of preference, to secure a concentration in the pipe of at least 50 ppm.
 - 1. Injection of chlorine-water mixture from chlorinating apparatus through corporation cock at beginning of section after pipe has been filled, and with water exhausting at end of section at a rate controlled to produce the desired chlorine concentration;
 - 2. Injection similarly of a hypochlorite solution;
 - 3. Other City pre-approved method(s) selected by the Developer and/or Contractor.
 - 4. After the desired chlorine concentration has been obtained throughout the section of line, the water in the line shall be left standing for a period of twenty-four (24) hours. Following this, the line shall be thoroughly flushed and a water sample collected. The line shall not be placed in service until a satisfactory bacteriological report has been received.

- M. Only City employees only will be allowed to operate existing and new tie-in valves. The Contractor, his subcontractors, and their respective employees are expressly forbidden to operate any valve on any section of line which has been accepted by the City.

7.6 BACKFLOW PREVENTION AND SPRINKLER SYSTEMS

- A. All water systems connected to the public water system shall have backflow prevention as required by WAC 248-54-285. Refer to Standard Detail W19 regarding Reduced Pressure Backflow Assembly ¾" to 2" and Standard Detail W20 regarding Reduced Pressure Backflow Assembly 2-1/2" and Larger.
- B. Fire sprinkler systems as mandated, proposed, or required by the local Fire Marshal and/or City Ordinance that have a fire department connection shall have backflow prevention as required by WAC 248-54-285. Refer to Standard Detail W23 regarding Fire Line Connection.
- C. Building sprinkler systems may be required based on Building Codes and Fire Marshall requirements.

7.7 STAKING

- A. All surveying and staking shall be performed by an engineering or surveying firm employed by the Developer and capable of performing such work. The engineer or surveyor directing and/or performing such work shall be currently licensed by the State of Washington to perform said tasks.
- B. A preconstruction meeting shall be held with the Public Works Superintendent prior to commencing staking. All construction staking shall be inspected by the City prior to construction.
- C. The minimum staking of water systems shall be as follows:
 - 1. Provide staking sufficient to satisfy Public Works Superintendent. In new plat development roadway centerline staking must be readily identifiable; and
 - 2. Stake locations of all proposed fire hydrant, blow-off, air-vac, valves, meters, etc.

7.8 TRENCH EXCAVATION

- A. Clearing and grubbing where required shall be performed within the easement or public right-of-way as permitted by the City and/or governing agencies. Debris

resulting from the clearing and grubbing shall be disposed of by the owner or contractor in accordance with the terms of all applicable permits.

- B. Trenches shall be excavated to the line and depth designated by the City to provide a minimum of 36 inches of cover over the pipe. Except for unusual circumstances where approved by the City, the trench sides shall be excavated vertically and the trench width shall be excavated only to such widths as are necessary for adequate working space as allowed by the governing agency and in compliance with all safety requirements of the prevailing agencies. See Standard Detail W1. The trench shall be kept free from water until joining is complete. Surface water shall be diverted so as not to enter the trench. The owner shall maintain sufficient pumping equipment on the job to insure that these provisions are carried out.
- C. The contractor shall perform all excavation of every description and whatever substance encountered and boulders, rocks, roots and other obstructions shall be entirely removed or cut out to the width of the trench and to a depth 6 inches below the pipeline grade. Where materials are removed from below the pipeline grade, the trench shall be backfilled to grade with material satisfactory to the City and thoroughly compacted.
- D. Trenching and shoring operations shall not proceed more than 100 feet in advance of pipe laying without approval of the City, and shall be in conformance with Washington Industrial Safety and Health Administration (WISHA) and Office of Safety and Health Administration (OSHA) Safety Standard.
- E. The bedding course shall be finished to grade with hand tools in such a manner that the pipe will have bearing along the entire length of the barrel. The bell holes shall be excavated with hand tools to sufficient size to make up the joint.

7.9 BACKFILLING

- A. Backfilling and surface restoration shall closely follow installation of pipe. The City, based on the location of construction, shall designate the amount of trenching which may be left exposed. In no case shall more than 100 feet be left exposed during construction hours without approval of the Public Works Superintendent.
- B. Selected material shall be placed and compacted around and under the storm drain by hand tools. Special precautions should be provided to protect the pipe to a point 12 inches above the crown of the pipe. The remaining backfill shall be compacted to 95 percent of the maximum density in traveled areas and road prisms, 90 percent outside driveway, roadways, road prism, shoulders, parking or other traveled areas. Where governmental agencies other than the City have jurisdiction over roadways, the backfill and compaction shall be done to the

satisfaction of the agency having jurisdiction. Typically, all trenches located in roadway sections, roadway "prisms", and in traffic bearing areas shall be required to be backfilled and compacted with 5/8-inch minus crushed rock.

- C. Due to local conditions, as may be specifically approved by the Public Works Superintendent, suitable excavated backfill material or sand, as determined by the Public Works Superintendent, may be utilized as backfill, or if such material is not available from trenching operations, the Public Works Superintendent may order the placing of CDF or gravel base conforming with Section 9-03.10 of the Standard Specifications (WSDOT) as appropriate for backfilling the trench. All excess material shall be promptly loaded and hauled to waste.

7.10 STREET PATCHING AND RESTORATION

- A. See Chapter 4 and Standard Details for requirements regarding street patching and trench restoration.

7.11 EROSION CONTROL

- A. The detrimental effects of erosion and sedimentation shall be minimized by conforming to the following general principles:
 - 1. Soil shall be exposed for the shortest possible time;
 - 2. Reducing the velocity and controlling the flow of runoff;
 - 3. Detaining runoff on the site to trap sediment; and
 - 4. Releasing runoff safely to downstream areas.
- B. In applying these principles, the Developer and/or Contractor shall provide for erosion control by conducting work in workable units; minimizing the disturbance to cover crop materials; providing mulch and/or temporary cover crops, sedimentation basins, and/or diversions in critical areas during construction; controlling and conveying runoff; and establishing permanent vegetation and installing erosion control structures as soon as possible.
- C. Trench mulching will be required where there is danger of backfill material being washed away due to steepness of the slope along the direction of the trench, backfill material shall be compacted and held in place by covering the disturbed area with straw and held with a covering of jute matting or wire mesh anchored in place.

D. Cover Crop Seeding.

1. A cover crop shall be sown in all areas excavated or disturbed during construction that were not paved, landscaped and/or seeded prior to construction. Areas landscaped and/or seeded prior to construction shall be restored to their original or superior condition.
2. Contact the City Clerk for water charges if use of City water is contemplated and the Public Works Superintendent for use of a hydrant for water in furtherance of seeding.
3. Hydrants shall only be opened and closed by members of the City crew.
4. Cover-crop seeding shall follow backfilling operations. The Developer and/or Contractor shall be responsible for protecting all areas from erosion until the cover crop affords such protection.
5. The cover crop shall be re-seeded if required and additional measures taken to provide protection from erosion until the cover crop is capable of providing protection.
6. During winter months, the Contractor may postpone seeding, if conditions are such that the seed will not germinate and grow. The Developer and/or Contractor will not, however, be relieved of the responsibility of protecting all areas until the cover crop has been sown and affords protection from erosion.
7. The cover crop shall be sown at a rate of 10 to 15 pounds of seed per acre using a hand or power operated mechanical seeder capable of providing a uniform distribution of seed.

7.12 FINISHING AND CLEANUP

- A. After all other work on this project is completed and before final acceptance, the entire roadway, including the roadbed, planting, sidewalk areas, shoulders, driveways, alley and side street approaches, slopes, ditches, utility trenches, and construction areas shall be neatly finished to the lines, grades and cross sections of a new roadway consistent with the original section, and as hereinafter specified.
- B. On water system construction where all or portions of the construction is in undeveloped areas, the entire area which has been disturbed by the construction shall be shaped so that upon completion the area will present a uniform appearance, blending into the contour of the adjacent properties. All other requirements outlined previously shall be met. All pipes, valves, tanks, reservoirs,

boost pumps, boost pump stations and building associated therewith shall be cleaned of all debris and foreign material.

- C. Slopes, sidewalk areas, planting areas and roadway shall be smoothed and finished to the required cross section and grade by means of a grading machine insofar as it is possible to do so without damaging existing improvements, trees and shrubs. Machine dressing shall be supplemented by hand work to meet requirements outlined herein, to the satisfaction of the City Inspector and/or the Public Works Superintendent.
- D. Upon completion of the cleaning and dressing, the project shall appear uniform in all respects. All graded areas shall be true to line and grade. Where the existing surface is below sidewalk and curb, the area shall be filled and dressed out to the walk. Wherever fill material is required in the planting area, the finished grade shall be elevated to allow for final settlement, but nevertheless, the raised surface shall present a uniform appearance.
- E. All rocks in excess of one (1) inch diameter shall be removed from the entire construction area and shall be disposed of the same as required for other waste material. In no instance shall the rock be thrown onto private property. Overhang on slopes shall be removed and slopes dressed neatly so as to present a uniform, natural, well-sloped surface.
- F. All excavated material at the outer lateral limits of the project shall be removed entirely. Trash of all kinds resulting from clearing and grubbing or grading operations shall be removed and not placed in areas adjacent to the project. Where machine operations have broken down brush and trees beyond the lateral limits of the project, the Developer and/or Contractor shall remove and dispose of same and restore said disturbed areas at his own expense.
- G. Drainage facilities such as inlets, catch basins, culverts, and open ditches shall be cleaned of all debris, which is the result of the Developer and/or Contractor's operations.
- H. All pavements and oil mat surfaces, whether new or old, shall be thoroughly cleaned. Existing improvements such as Portland cement concrete curbs, curb and gutters, walls, sidewalks, and other facilities, which have been sprayed by the asphalt cement, shall be cleaned and re-painted where needed, all to the satisfaction of the Public Works Superintendent.
- I. Castings for monuments, water valves, vaults and other similar installations which have been covered with the asphalt material shall be cleaned to the satisfaction of the Public Works Superintendent.

7.13 GENERAL GUARANTEE AND WARRANTY

- A. The Developer shall be required, upon completion of the work and prior to acceptance by the City, to furnish the City a written guarantee covering all material and workmanship for a period of two years after the date of final acceptance and he shall make all necessary repairs during that period at his own expense, if such repairs are necessitated as the result of furnishing poor materials and/or workmanship.
- B. The Developer shall obtain warranties from the contractors, subcontractors and suppliers of material or equipment where such warranties are required, and shall deliver copies to the City upon completion of the work. Delivery of such warranties to the City shall not relieve the Developer of liability under his guarantee.
- C. Easement documents, if applicable, shall be filed and recorded with the County Auditor's office and the documents reviewed by the City prior to project acceptance.